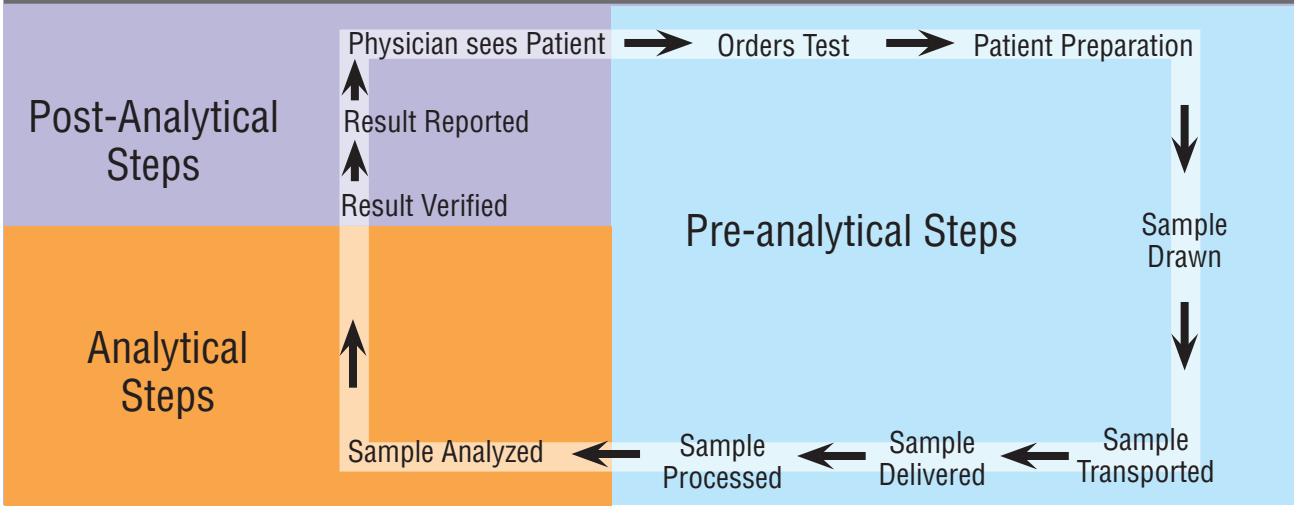F1 The Total Testing Process (TTP)